以下测试之样品是由申请者所提供及确认：不粘涂层

SGS工作编号：	CP15-039340 - GZ
型号：	适用于 WY,DY,CY,FY 系列
材料名称：	不粘涂层
样品接收日期：	2015年07月10日
测试周期：	2015年07月10日 - 2015年07月16日
测试要求：	根据客户要求测试
测试方法：	请参见下一页
测试结果：	请参见下一页

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授权签名

任如花

Ivy Ren任如花
批准签署人

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测试结果：

测试样品描述：

样品编号	SGS样品ID	描述	材质 (客户提供)
SN1	CAN15-118848.001	带黑色涂层的金属锅（内部）	金属+不粘涂层

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，欧盟委员会AP(2004)1决议以及BfR建议– 全面迁移量

测试要求： 应客户要求，根据欧盟委员会AP(2004)1决议规定，测定与食品接触的带不粘涂层的金属中的全面迁移量。

测试方法： 参考EN 1186-1:2002选择测试方法；
参考EN 1186-3:2002: 水溶性食品模拟物（全浸泡）；
参考EN1186-14: 2002：替代物测试（95％乙醇溶液和异辛烷）。

常用模拟液	时间	温度	最大允许限值	样品001 全面迁移量
蒸馏水	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²
3% 醋酸溶液(W/V)	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²
50% 乙醇溶液(V/V)	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²
95% 乙醇溶液(橄榄油替代液)	3.0hr(s)	60℃	10mg/dm²	<3.0mg/dm²
异辛烷(橄榄油替代液)	1.0hr(s)	60℃	10mg/dm²	<3.0mg/dm²

备注：

1. mg/dm² = 毫克/平方分米
2. ℃＝摄氏度
3. 最大允许值来源于欧盟委员会AP(2004)1决议。
4. 测试结果是根据欧盟委员会条例第10/2011号（2011年1月14日）附录V考虑样品将重复性使用。报告显示第三次的萃取结果。

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令–颜色迁移

测试要求： 应客户要求，根据2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令规定，测定与食品接触的样品的颜色迁移。

测试方法： 参考Kunststoffe im Lebensmittelverkehr, Part B II IX 。

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测试项目	限值	*001*
3% 醋酸溶液(w/v)	Absent	Absent

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令–感官测试

测试要求： 应客户要求，根据2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令规定进行与食品接触的样品的感官测试。

测试方法： 参考DIN10955:2004；
测试条件：95 ℃，1.0 hr(s)
测试介质：蒸馏水
参与测试人员 ：6人

测试项目	限值	*001*
感官测试：嗅觉（分数等级）	2.5	0.0
感官测试：味觉（分数等级）	2.5	0.0

备注：

嗅觉 / 味觉	等级
正常无异	0
差异刚可察觉	1
差异轻微，但可察觉	2
差异明显可察	3
强烈差异	4

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令以及BfR建议–三价铬和六价铬迁移量

测试要求： 应客户要求，根据2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令以及BfR建议，测定与食品接触的带不粘涂层的金属中的三价铬和六价铬迁移量。

测试方法： 参考EN 13130-1:2004选择测试方法，用ICP-OES和UV-Vis分析。

样品 001

模拟液： 3% 醋酸溶液(W/V)
迁移测试条件： 95 ℃ 1.0 hr(s)

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测试项目	限值	单位	MDL	测试结果
六价铬迁移量	Absent	mg/dm²	0.004	Absent
三价铬迁移量	0.02	mg/dm²	0.004	<0.004

备注:

1. mg/dm² = 毫克/平方分米
2. ℃＝摄氏度
3. MDL=方法检测限
4. ND=未检出（小于MDL）
5. 最大允许值来源于BfR建议LI。

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，欧盟委员会条例第10/2011号（2011年1月14日）以及后续修正指令以及BfR建议–多环芳香烃(PAHs) 迁移量

测试要求： 应客户要求， 根据2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，欧盟委员会条例第10/2011号（2011年1月14日）以及后续修正指令以及BfR建议，测定与食品接触的带不粘涂层的金属中的多环芳香烃(PAHs)迁移量。

测试方法： 参考 (EU) No 10/2011（2011年1月14日）附录III与附录V选择测试条件和EN 13130-1:2004选择测试方法；用GC-MS分析。

样品 001

模拟液： 95%乙醇
迁移测试条件： 60 ℃ 6 hr(s)

测试项目	限值	单位	MDL	测试结果
萘(NAP)	Absent	mg/kg	0.01	ND
苊烯(ANY)	Absent	mg/kg	0.01	ND
苊(萘嵌戊烷)(ANA)	Absent	mg/kg	0.01	ND
芴(FLU)	Absent	mg/kg	0.01	ND
菲(PHE)	Absent	mg/kg	0.01	ND
蒽(ANT)	Absent	mg/kg	0.01	ND
荧蒽(FLT)	Absent	mg/kg	0.01	ND
芘(PYR)	Absent	mg/kg	0.01	ND
苯并(a)蒽(BaA)	Absent	mg/kg	0.01	ND
屈(CHR)	Absent	mg/kg	0.01	ND
苯并(b)荧蒽(BbF)	Absent	mg/kg	0.01	ND
苯并(k)荧蒽(BkF)	Absent	mg/kg	0.01	ND
苯并(a)芘(BaP)	Absent	mg/kg	0.01	ND
茚苯(1，2，3-c，d)芘(IPY)	Absent	mg/kg	0.01	ND

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二苯并(a，h)蒽(DBA)	Absent	mg/kg	0.01	ND
苯并(g，h，i)苝(二萘嵌苯)(BPE)	Absent	mg/kg	0.01	ND
苯并(j)荧蒽(BjF)	Absent	mg/kg	0.01	ND
苯并(e)芘(BeP)	Absent	mg/kg	0.01	ND

样品 001

模拟液： 异辛烷
迁移测试条件： 60 ℃ 4 hr(s)

测试项目	限值	单位	MDL	测试结果
萘(NAP)	Absent	mg/kg	0.01	ND
苊烯(ANY)	Absent	mg/kg	0.01	ND
苊(萘嵌戊烷)(ANA)	Absent	mg/kg	0.01	ND
芴(FLU)	Absent	mg/kg	0.01	ND
菲(PHE)	Absent	mg/kg	0.01	ND
蒽(ANT)	Absent	mg/kg	0.01	ND
荧蒽(FLT)	Absent	mg/kg	0.01	ND
芘(PYR)	Absent	mg/kg	0.01	ND
苯并(a)蒽(BaA)	Absent	mg/kg	0.01	ND
屈(CHR)	Absent	mg/kg	0.01	ND
苯并(b)荧蒽(BbF)	Absent	mg/kg	0.01	ND
苯并(k)荧蒽(BkF)	Absent	mg/kg	0.01	ND
苯并(a)芘(BaP)	Absent	mg/kg	0.01	ND
茚苯(1，2，3-c，d)芘(IPY)	Absent	mg/kg	0.01	ND
二苯并(a，h)蒽(DBA)	Absent	mg/kg	0.01	ND
苯并(g，h，i)苝(二萘嵌苯)(BPE)	Absent	mg/kg	0.01	ND
苯并(j)荧蒽(BjF)	Absent	mg/kg	0.01	ND
苯并(e)芘(BeP)	Absent	mg/kg	0.01	ND

备注：

1. mg/kg = 毫克/千克食品模拟物
2. ℃＝摄氏度
3. MDL=方法检测限
4. ND=未检出（小于MDL）
5. 最大允许值来源于欧盟委员会条例第10/2011号（2011年1月14日）以及后续修正指令。

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，欧盟委员会条例第10/2011号（2011年1月14日）以及后续修正指令以及BfR建议-重金属迁移量

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测试方法： 参考 (EU) No 10/2011（2011年1月14日）附录III与附录V选择测试条件和EN 13130-1:2004选择测试方法；用ICP-OES分析。

样品 001

模拟液： 3% 醋酸溶液(W/V)
迁移测试条件： 95 ℃ 1.0 hr(s)

测试项目	限值	单位	MDL	测试结果
钡	1	mg/kg	0.25	ND
钴	0.05	mg/kg	0.01	ND
铜	5	mg/kg	0.25	ND
铁	48	mg/kg	0.25	ND
锂	0.6	mg/kg	0.5	ND
锰	0.6	mg/kg	0.25	ND
锌	25	mg/kg	0.5	ND

备注：

1. mg/kg = 毫克/千克食品模拟物
2. ℃＝摄氏度
3. MDL=方法检测限
4. ND=未检出（小于MDL）
5. 最大允许值来源于欧盟委员会条例第10/2011号（2011年1月14日）以及后续修正指令。
6. 测试结果是根据欧盟委员会条例第10/2011号（2011年1月14日）附录V考虑样品将重复性使用。报告显示第三次的萃取结果。

2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，以及欧洲委员会关于与食品接触的金属与合金的技术指引CM/Res(2013)9 - 重金属迁移量

测试要求： 应客户要求，根据2005年9月1日制定的德国食品及日用品法令(LFGB)章节30和31以及后续修正指令，以及欧洲委员会关于与食品接触的金属与合金的技术指引CM/Res(2013)9规定，测定与食品接触的金属与合金的重金属迁移量。

测试方法： 参考EN13130-1:2004选择测试方法，用ICP-OES &ICP-MS分析。

样品 001:

模拟液： 0.5%柠檬酸溶液(w/v)
迁移测试条件： 100 ℃ 1.0 hr(s)
接触面积与模拟液比例: : 4.0 sq.dm/kg

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测试项目	限值	单位	MDL	*第一次+第二次迁移*
铝(Al)	35	mg/kg	0.2	ND
锑(Sb)	0.28	mg/kg	0.02	ND
铬(Cr)	1.75	mg/kg	0.1	ND
钴(Co)	0.14	mg/kg	0.01	ND
铜(Cu)	28	mg/kg	0.1	ND
铁(Fe)	280	mg/kg	0.25	ND
锰(Mn)	12.6	mg/kg	0.25	ND
钼(Mo)	0.84	mg/kg	0.02	ND
镍(Ni)	0.98	mg/kg	0.05	ND
银(Ag)	0.56	mg/kg	0.03	ND
锡(Sn)	700	mg/kg	5	ND
钒(V)	0.07	mg/kg	0.005	ND
锌(Zn)	35	mg/kg	1	ND
砷(As)	0.014	mg/kg	0.001	ND
钡(Ba)	8.4	mg/kg	0.25	ND
铍(Be)	0.07	mg/kg	0.005	ND
镉(Cd)	0.035	mg/kg	0.002	ND
铅(Pb)	0.07	mg/kg	0.005	ND
锂(Li)	0.336	mg/kg	0.02	ND
汞(Hg)	0.021	mg/kg	0.002	ND
铊(Tl)	0.0007	mg/kg	0.0001	ND

测试项目	限值	单位	MDL	*第三次迁移*
铝(Al)	5	mg/kg	0.2	ND
锑(Sb)	0.04	mg/kg	0.02	ND
铬(Cr)	0.25	mg/kg	0.1	ND
钴(Co)	0.02	mg/kg	0.01	ND
铜(Cu)	4	mg/kg	0.1	ND
铁(Fe)	40	mg/kg	0.25	ND
锰(Mn)	1.8	mg/kg	0.25	ND
钼(Mo)	0.12	mg/kg	0.02	ND
镍(Ni)	0.14	mg/kg	0.05	ND
银(Ag)	0.08	mg/kg	0.03	ND
锡(Sn)	100	mg/kg	5	ND
钒(V)	0.01	mg/kg	0.005	ND
锌(Zn)	5	mg/kg	1	ND
砷(As)	0.002	mg/kg	0.001	ND
钡(Ba)	1.2	mg/kg	0.25	ND
铍(Be)	0.01	mg/kg	0.005	ND
镉(Cd)	0.005	mg/kg	0.002	ND
铅(Pb)	0.01	mg/kg	0.005	ND
锂(Li)	0.048	mg/kg	0.02	ND

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198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District,Guangzhou,China 510663 t (86-20) 82155555 f (86-20) 82075113 www.sgsgroup.com.cn
中国·广州·经济技术开发区科学城科珠路198号 邮编: 510663 t (86-20) 82155555 f (86-20) 82075113 e sgs.china@sgs.com

测试项目	限值	单位	MDL	*第三次迁移*
汞(Hg)	0.003	mg/kg	0.002	ND
铊(Tl)	0.0001	mg/kg	0.0001	ND

备注 :

1.mg/kg = 毫克/千克食品模拟物。
2.℃＝摄氏度。
3.MDL=方法检测限。

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