



众科机械
ZHONGKE MACHINERY



LINYI ZHONGKE MACHINERY FACTORY

HIGH QUALITY BRICK MAKING EQUIPMENT
BLOCK MAKING MACHINE



QUALITY · INTEGRITY · MAJOR · EFFICIENT






AUTOMATIC BLOCK MAKING MACHINE PRODUCTION LINE



- 1 Loader
- 2 Batching Machine
- 3 Cement tank
- 4 Screw Conveyor
- 5 Cement Scale
- 6 Blender
- 7 Belt conveyor
- 8 Block Making Machine
- 9 Hydraulic system
- 10 Control System
- 11 Plate stacking machine
- 12 Forklift






4-40 Main Technical Parameters	
Overall Dimension	1500x1400x1800mm
Equipment Weight	1300KG
Overall Power	9.7KW
Molding Cycle	30-40s
Pallet Size	880x480mm
Mode of vibration	Vibration motor

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	4pcs
Solid Block		240x115x50	21pcs
Paver		200x100x60	14pcs



4-35 Main Technical Parameters




Overall Dimension	1800x1700x2200mm
Equipment Weight	1600KG
Overall Power	9.7KW
Molding Cycle	30-35s
Pallet Size	880x480mm
Mode of vibration	Vibration motor

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	4pcs
Solid Block		240x115x50	21pcs
Paver		200x100x60	14pcs



4-25 Main Technical Parameters




Overall Dimension	2500x1800x2300mm
Equipment Weight	2800KG
Overall Power	16.45KW
Molding Cycle	25-30s
Pallet Size	900x550mm
Mode of vibration	Platform vibration

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	4pcs
Solid Block		240x115x50	28pcs
Paver		200x100x60	16pcs



4-20 Main Technical Parameters



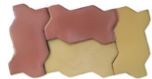
Overall Dimension	3200x1800x2300mm
Equipment Weight	3200KG
Overall Power	19.4KW
Molding Cycle	20-25s
Pallet Size	900x550mm
Mode of vibration	Platform vibration

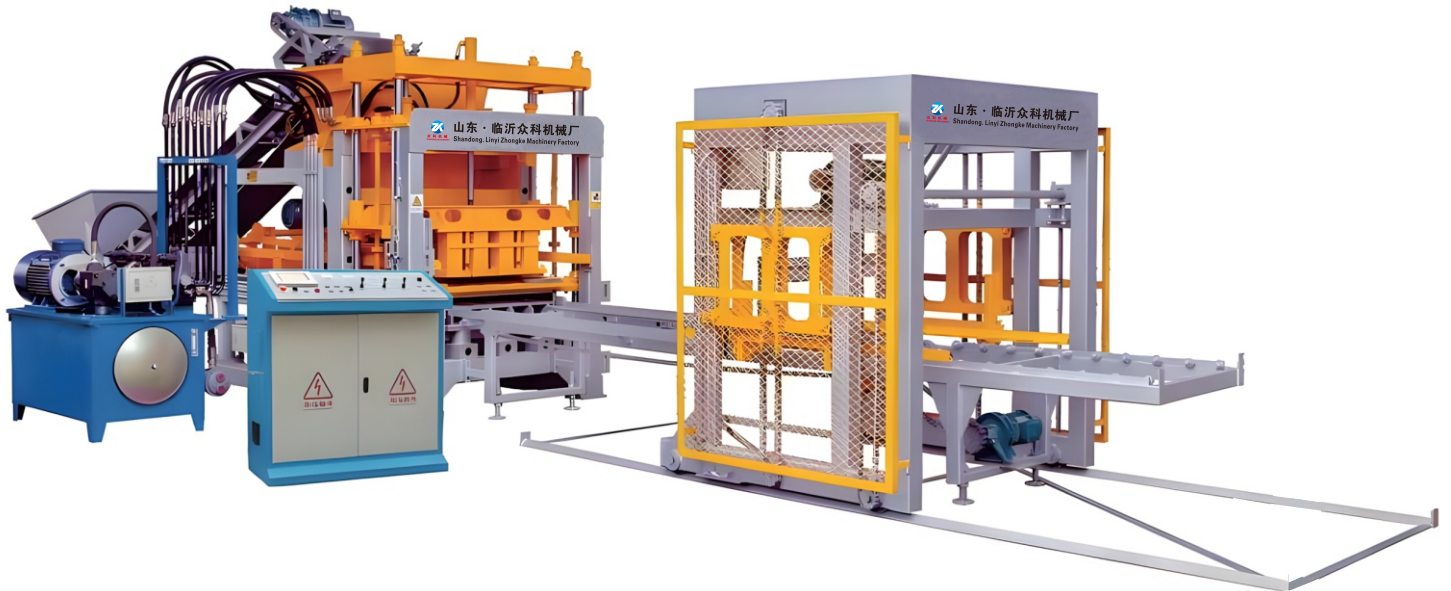
Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	4pcs
Solid Block		240x115x50	28pcs
Perforated Brick		240x115x90	16pcs



4-15 Main Technical Parameters



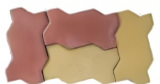
Overall Dimension	3800x1800x2600mm
Equipment Weight	4000KG
Overall Power	26.45KW
Molding Cycle	12-15s
Pallet Size	960x550mm
Mode of vibration	Vibration Pressurization

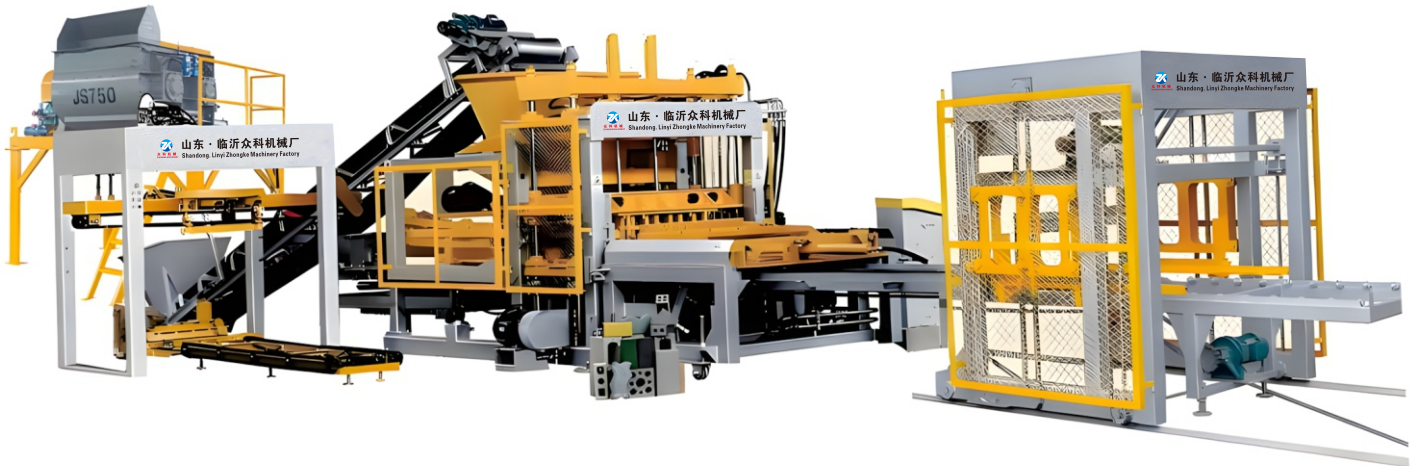
Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	4pcs
Solid Block		240x115x50	30pcs
Paver		225x112.5x60	12pcs



5-15 Main Technical Parameters



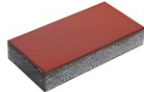
Overall Dimension	5600x2000x2600mm
Equipment Weight	5800KG
Overall Power	26.45KW
Molding Cycle	15-20s
Pallet Size	1150x550mm
Mode of vibration	Vibration Pressurization

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	5pcs
Paver		250x250x60	8pcs
Paver		225x112.5x60	16pcs






7-15 Main Technical Parameters

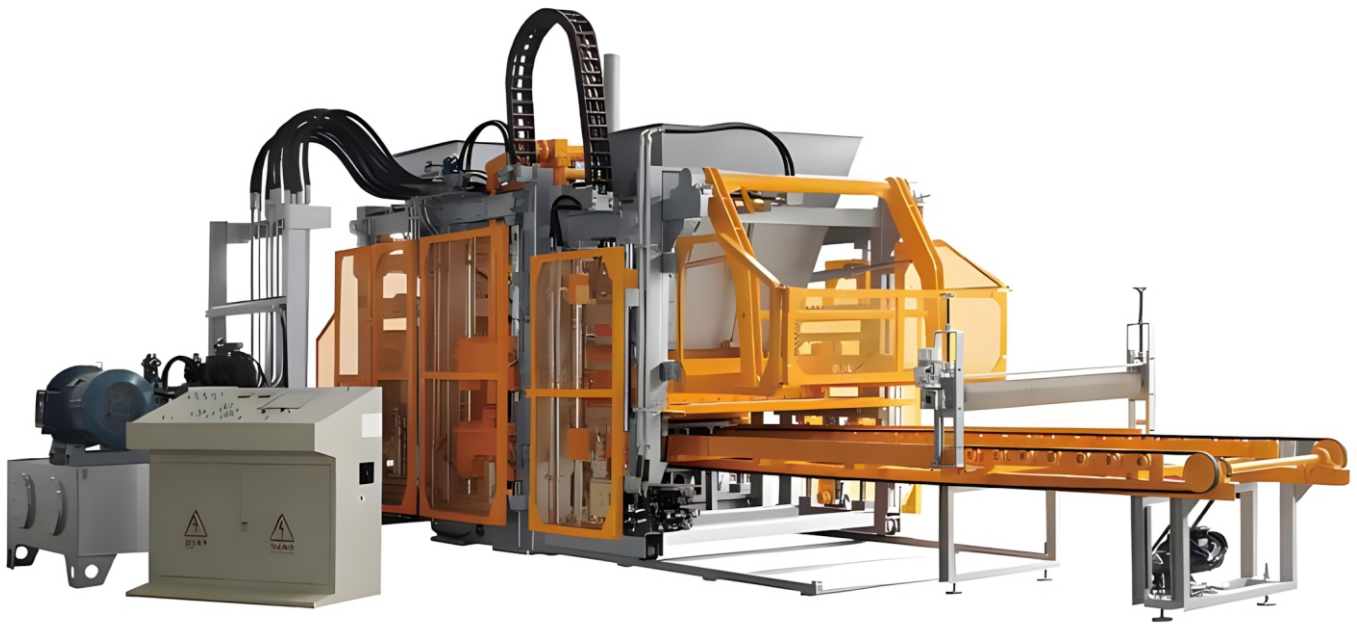
Overall Dimension	6200x2000x2600mm
Equipment Weight	7500KG
Overall Power	34.5KW
Molding Cycle	15-20s
Pallet Size	1150x750mm
Mode of vibration	Vibration Pressurization

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	7pcs
Kerbstone		1000x150x300	2pcs
Paver		150x300x60	12pcs






8-15/10-15 Main Technical Parameters	
Overall Dimension	5600x2000x2600mm 5900x2200x2600mm
Equipment Weight	9500KG/10500KG
Overall Power	47.2KW/48.9KW
Molding Cycle	12-15s
Pallet Size	980x900mm/1150x900mm
Mode of vibration	Vibration Pressurization

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	8/10pcs
Solid Block		240x115x50	42/54pcs
Grass Brick		240x190x80	12/15pcs



15-15 Main Technical Parameters	
Overall Dimension	8500x2300x2800mm
Equipment Weight	16500KG
Overall Power	75.8KW
Molding Cycle	15-18s
Pallet Size	1350x1100mm
Mode of vibration	Vibration Pressurization

Block Name	Block Sample	Size (mm)	Qty/mould
Hollow Block		400x200x200	15pcs
Grass Brick		300x300x60	12pcs
Paver		200x100x60	60pcs



Sand and gravel crusher



Blender



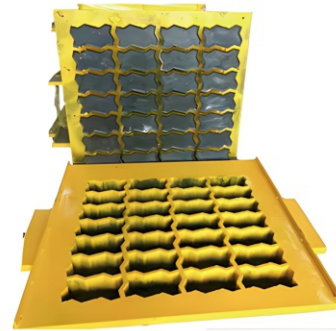
Batching Machine



Mandatory mixer



Pallet



Mould



Forklift



Loader

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400x200x200	400x200x200	40x80x170	80x80x170	240x200x100
240x115x90	240x120x190	200x200x200	120x80x170	250x220x200
240x115x53	150x100x100	200x100x100	190x115x53	400x200x200
400x240x200	250x250x60	250x250x60	200x200x60	250x250x60
200x100x60	250x60	200x60	225x112.5x60	230x140x60
200x160x60	400x200x60	250x60	400x100	400x400x100
200x100x100	200x200x40	250x250x40	200x100x100	1000x500x200
1000x220x200	500x500x120	1000x350x120	600x500x300	1000x350x150
1000x300x120	弧形路段石	pc砂	300x300x60	200x100x100



240x115x53	180x115x90	200x100x100	240x115x90	240x200x100
240x200x100	240x200x100	400x200x200	400x200x200	400x200x200
400x200x200	400x200x200	400x90x200	200x200x200	200x200x200
240x115x90	240x115x90	400x300x200	400x300x200	300x200x200
615x615x120	600x660x120	400x200x200	400x150x200	400x200x200
500x500x120	1000x350x120	1000x500x200	1000x400x150	1000x350x150
600x400	400x400	300x300	500x600x150	500x350x350
240x240x90	540x160x200	400x200x200	200x200x200	457x216x292
400x240x200	350x200x200	180x190x190	220x105x65	800x400x120